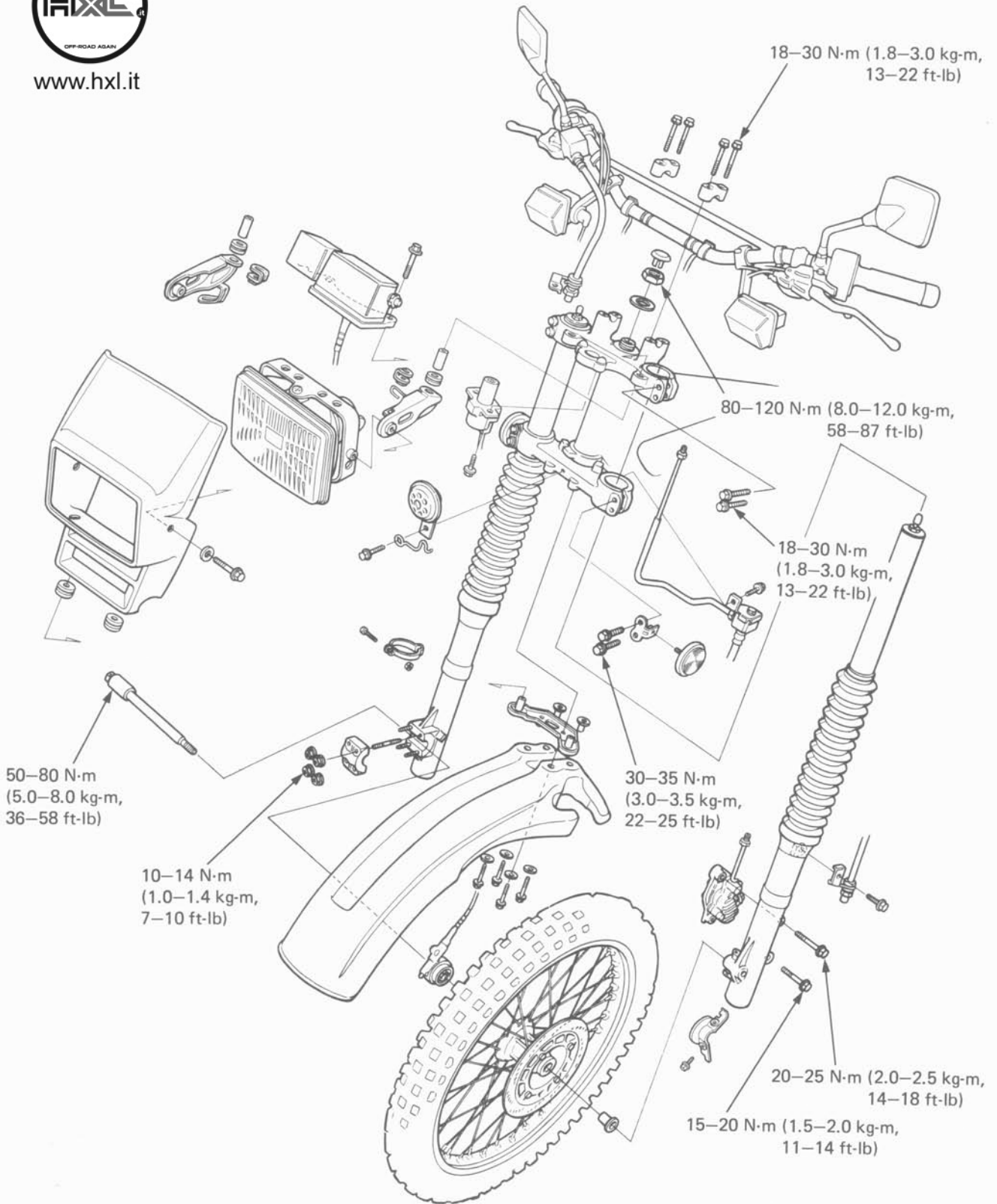




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SERVICE INFORMATION	12- 1
TROUBLESHOOTING	12- 2
HEADLIGHT	12- 3
INSTRUMENTS	12- 4
HANDLEBAR	12- 5
FRONT WHEEL	12- 8
FRONT FORK	12-14
STEERING STEM	12-20

SERVICE INFORMATION

GENERAL INSTRUCTION

- A jack or other support is required to support the motorcycle.

TOOLS

SPECIAL

Fork seal driver	07947-4630100		
6 mm hex wrench	07917-3230000 or Equivalent tool commercially available in U.S.A.		
Snap-ring pliers	07914-3230001		
Steering stem socket	07916-3710100		
Steering stem driver	07946-4300001 or <table border="0"><tr><td>07946-MB00000</td></tr><tr><td>GN-HT-54 (U.S.A. only)</td></tr></table>	07946-MB00000	GN-HT-54 (U.S.A. only)
07946-MB00000			
GN-HT-54 (U.S.A. only)			
	07946-4300200 or 07746-0010300		
Ball race remover	07953-KA50000 or 07953-4250002		

COMMON

Driver	07749-0010000
Pin spanner	07702-0010000
Box wrench 30 x 32 mm	07716-0020400
Extension bar	07716-0020500
Attachment, 32 x 35 mm	07746-0010100
Pilot, 15 mm	07746-0040300
Spoke wrench	07701-0020300
Wheel bearing remover head, 15 mm	07746-0050400
Wheel bearing remover shaft	07746-0050100

or Equivalent tool commercially available in U.S.A.

SPECIFICATIONS

ITEM		STANDARD	SERVICE LIMIT
Axle shaft runout		—————	0.2 mm (0.008 in)
Front wheel rim runout	Radial	—————	2.0 mm (0.08 in)
	Axial	—————	2.0 mm (0.08 in)
Front fork spring free length		563.5 mm (22.18 in)	557 mm (21.93 in)
Front fork tube runout		—————	0.2 mm (0.008 in)



TORQUE VALUES

Handlebar upper holder	18–30 N·m (1.8–3.0 kg-m, 13–22 ft-lb)
Front spoke	2.5–5.0 N·m (25–50 kg-cm, 1.8–3.6 ft-lb)
Front axleshaft	50–80 N·m (5.0–8.0 kg-m, 36–58 ft-lb)
Front axle shaft holder	10–14 N·m (1.0–1.4 kg-m, 7–10 ft-lb)
Fork bolt	15–30 N·m (1.5–3.0 kg-m, 11–22 ft-lb)
Fork top bridge pinch bolt	18–30 N·m (1.8–3.0 kg-m, 13–22 ft-lb)
Steering stem nut	80–120 N·m (8.0–12.0 kg-m, 58–87 ft-lb)
Fork socket bolt	15–25 N·m (1.5–2.5 kg-m, 11–18 ft-lb)
Fork bottom bridge pinch bolt	30–35 N·m (3.0–3.5 kg-m, 22–25 ft-lb)

TROUBLESHOOTING

Hard Steering

1. Steering stem nut too tight
2. Faulty steering stem bearings
3. Insufficient air in front tire.

Steers to One Side or Does Not Track Straight

1. Bent front forks
2. Bent front axle, wheel installed incorrectly

Front Wheel Wobbling

1. Distorted rim
2. Worn front wheel bearings
3. Loose or broken spokes
4. Faulty tire
5. Axle not tightened properly

Soft Suspension

1. Weak fork springs
2. Insufficient fluid in front forks
3. Incorrect fork air pressure

Hard Suspension

1. Incorrect fluid weight in front forks
2. Incorrect fork air pressure
3. Fork tube bent

Front Suspension Noise

1. Slider binding
2. Insufficient fluid in forks
3. Loose front fork fasteners



HEADLIGHT

HEADLIGHT REMOVAL

Remove two headlight case mounting bolts.
Remove the headlight shell/number plate.

Remove the headlight.
Disconnect the all wires at their couplers and connectors.



HEADLIGHT BRACKET

HEADLIGHT REPLACEMENT

When installing the headlight bulb, make sure the top mark is up.

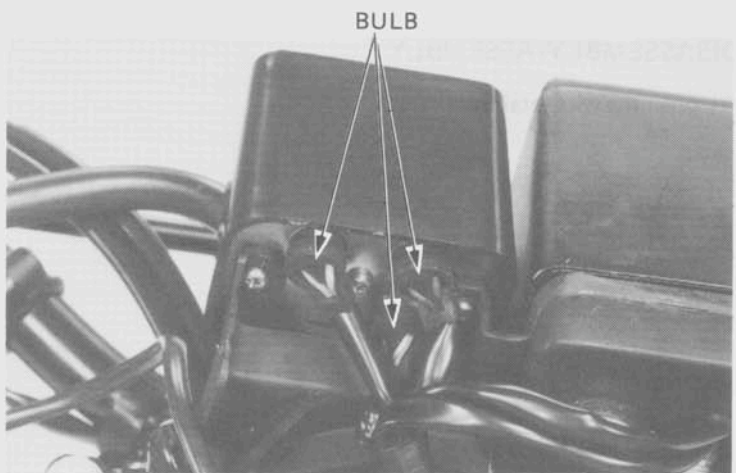


"TOP" MARK

INSTRUMENTS

INDICATOR LIGHT BULB REPLACEMENT

Gently remove the bulb socket from the back of the instrument.
Replace the bulb.



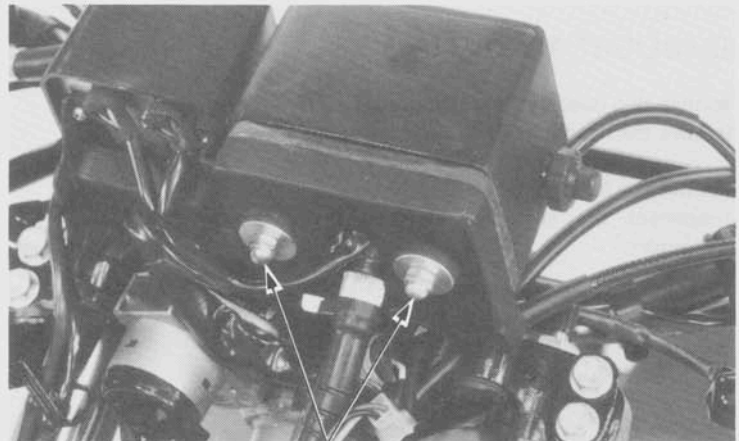
BULB



**SPEEDOMETER REMOVAL/
INSTALLATION**

Disconnect the speedometer cable.
Remove the speedometer attaching nuts.
Remove the speedometer.

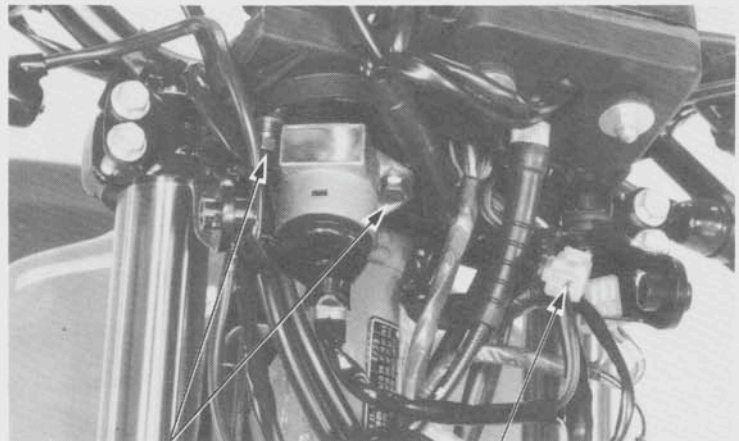
Installation is the reverse of removal.



NUTS

**IGNITION SWITCH
REMOVAL/INSTALLATION**

Remove the headlight (Page 12-3).
Disconnect the ignition switch wire coupler.
Remove the ignition switch mounting bolts, and
ignition switch.
Install the ignition switch in the reverse order of
removal.



BOLTS

COUPLER

DISASSEMBLY/ASSEMBLY

Pry open the wire retainer.



WIRE RETAINER



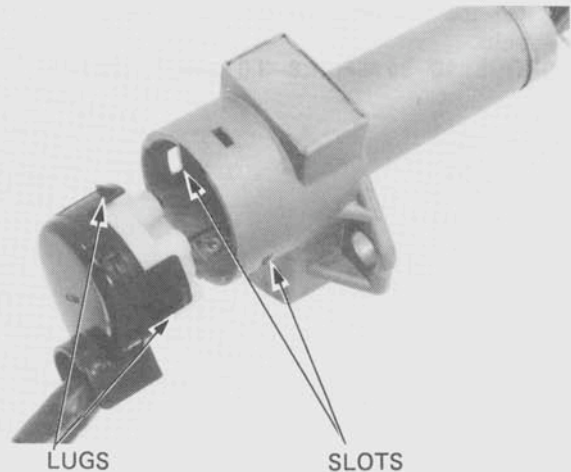
Insert the ignition key and turn it partway between the ON and OFF detent positions.



BETWEEN "ON" AND "OFF"

Push in the lugs, that are locked in the slots then pull the contact base from the switch.

Assemble the ignition switch in the reverse order of disassembly.



LUGS

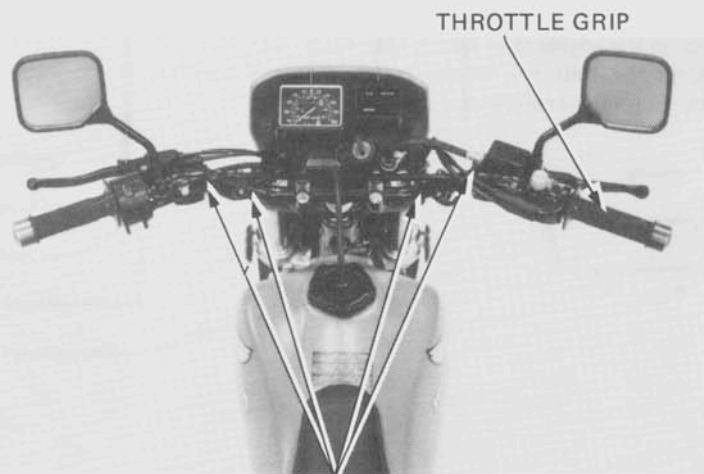
SLOTS

HANDLEBAR

REMOVAL

Remove the wire harness bands.
Remove the throttle grip.
Remove the engine stop switch and front brake lever bracket.

Remove the clutch lever.
Remove the handlebar holder bolts and the handlebar.



THROTTLE GRIP

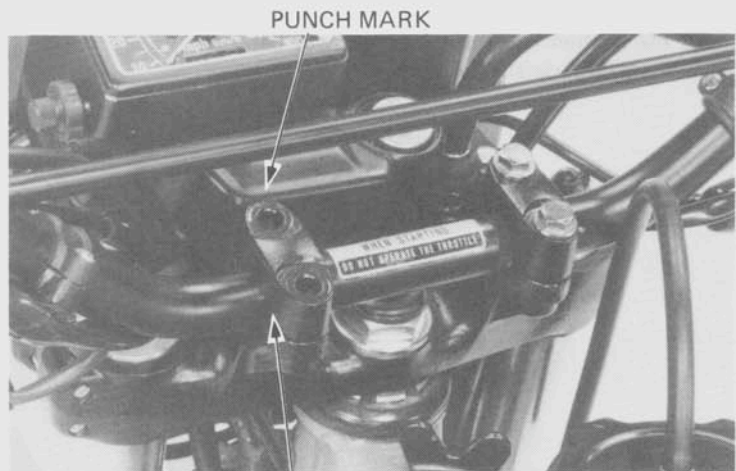
WIRE BANDS



HANDLEBAR INSTALLATION

Install the handlebar.
Align the punch mark on the handlebar with the top of the lower holders.

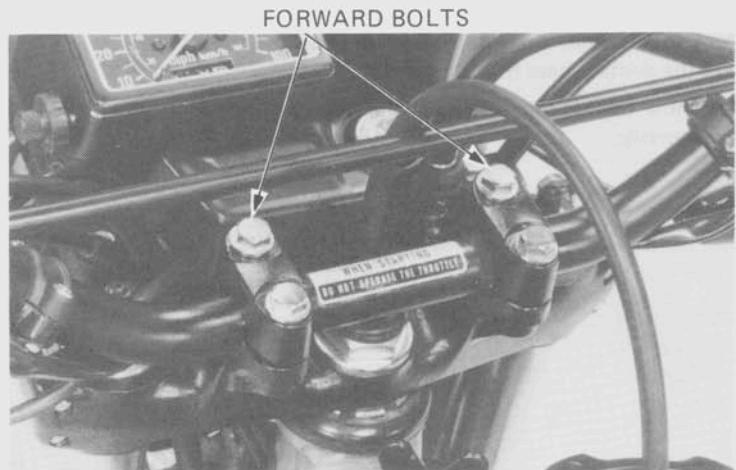
Place the upper holders on the handlebar with the punch marks forward.



PUNCH MARK

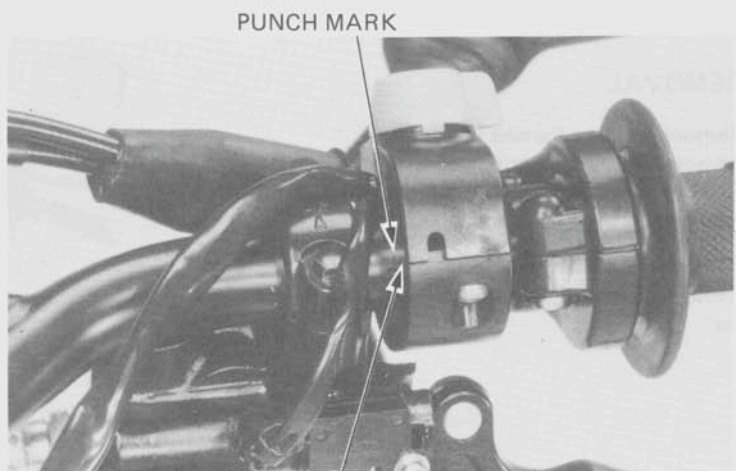
Tighten the forward bolts first, then tighten the rear bolts.

TORQUE: 18–30 N·m (1.8–3.0 kg·m, 13–22 ft·lb)



FORWARD BOLTS

Install the engine stop switch housing.
Align the split line of the switch with the punch mark on the handlebar.

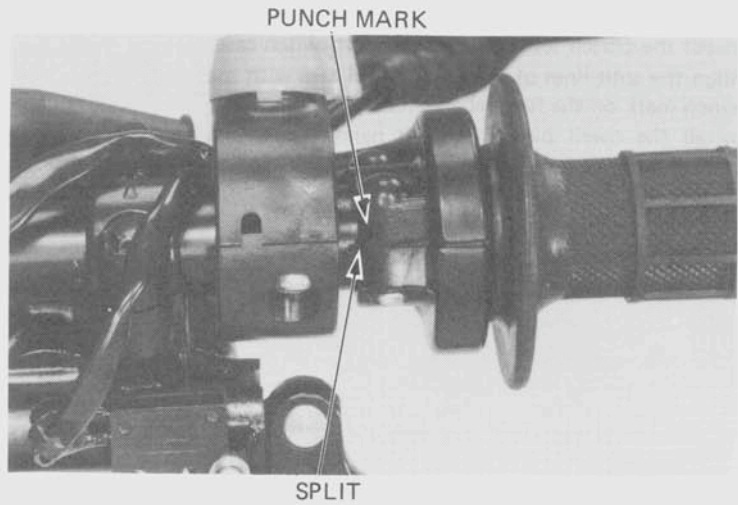


PUNCH MARK

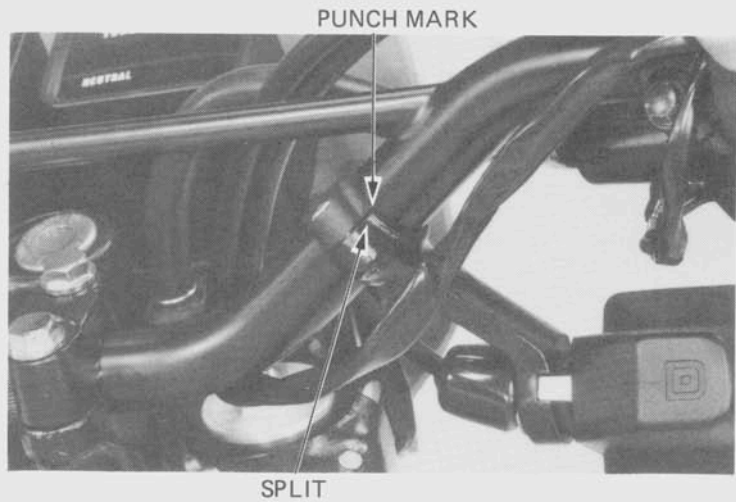
SPLIT



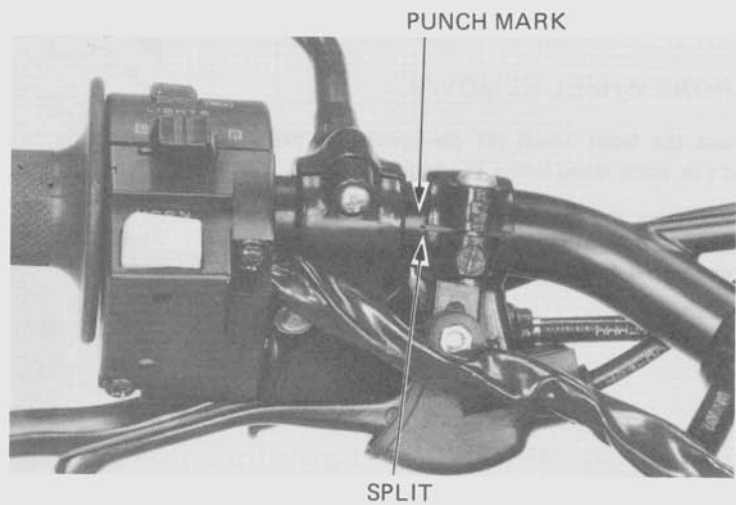
Install the throttle grip.
Align the split line of the throttle housing with the punch mark on the handlebar.



Install the right turn signal.
Align the split line of the bracket with the punch mark on the handlebar.
Tighten the screw.

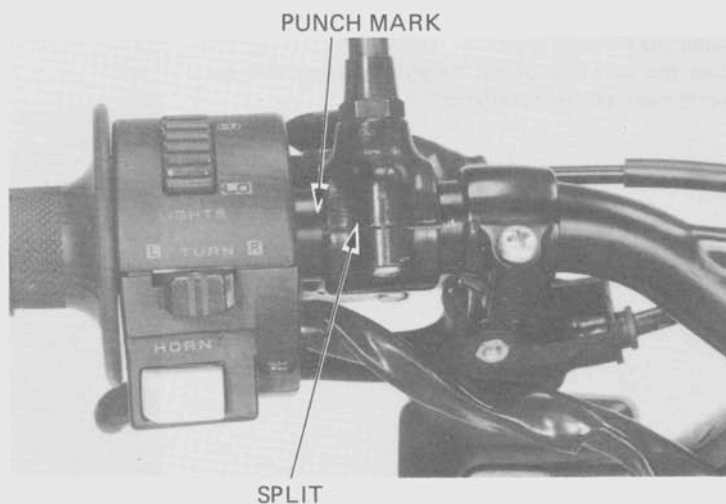


Install the manual decompressor lever.
Align the split line of the bracket with the punch mark on the handlebar.

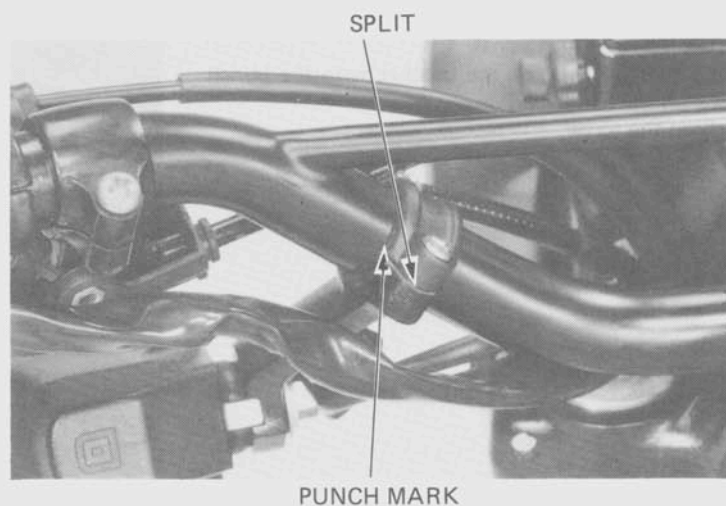




Install the clutch lever bracket and left switch case. Align the split lines of the bracket and case with the punch mark on the handlebar. Install the dwell pin of the left handlebar switch bracket into the hole of the handlebar.



Install the left turn signal. Align the split in the bracket with the punch mark on the handlebar.

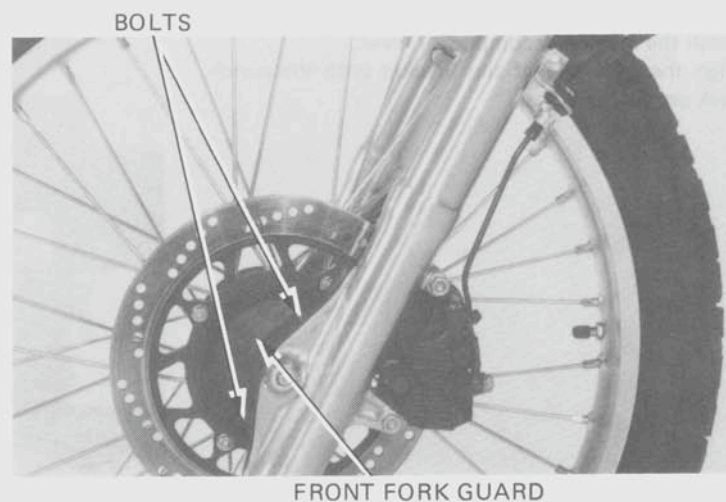


FRONT WHEEL

FRONT WHEEL REMOVAL

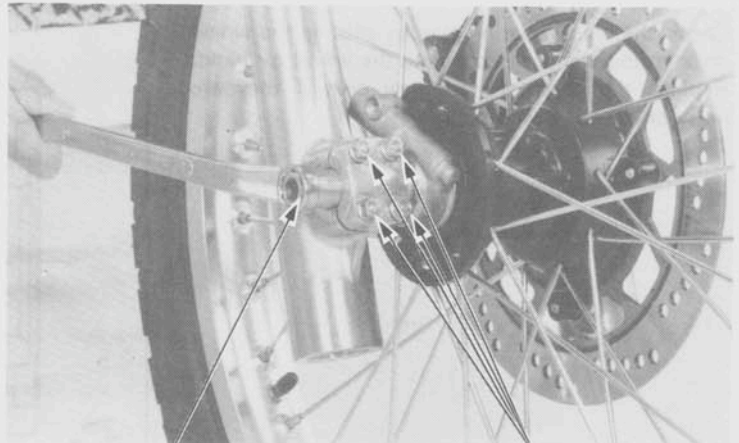
Raise the front wheel off the ground by placing a box or work stand under the engine.

Disconnect the speedometer cable from the speedometer gearbox at the front wheel.
Remove the front fork guard.





Loosen the axle shaft holder nuts.
Remove the front axle.
Remove the front wheel.



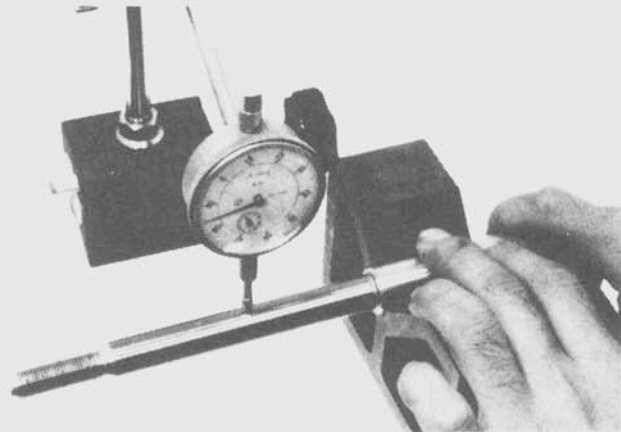
FRONT AXLE

AXLE HOLDER NUTS

AXLE INSPECTION

Set the axle in V blocks and measure the runout.
The actual runout is 1/2 of the total indicator reading.

SERVICE LIMIT: 0.2 mm (0.01 in)

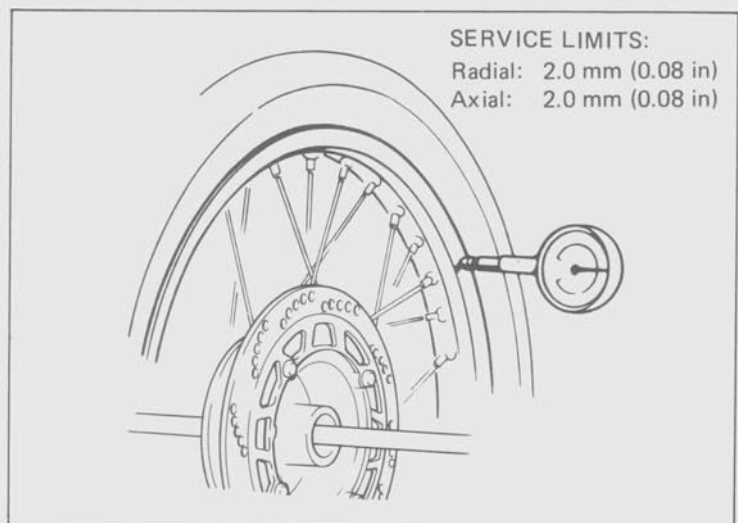


WHEEL

Check the rim runout by placing the wheel on a truing stand. Then spin the wheel by hand, and read the runout using a dial indicator.

Check the spokes and tighten any that are loose.

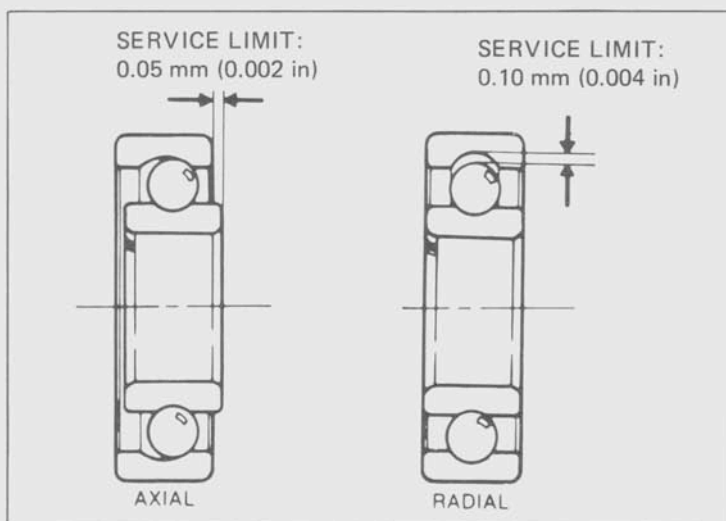
TORQUE: 2.5–5.0 N·m
(25–50 kg-cm, 1.8–3.6 ft-lb)



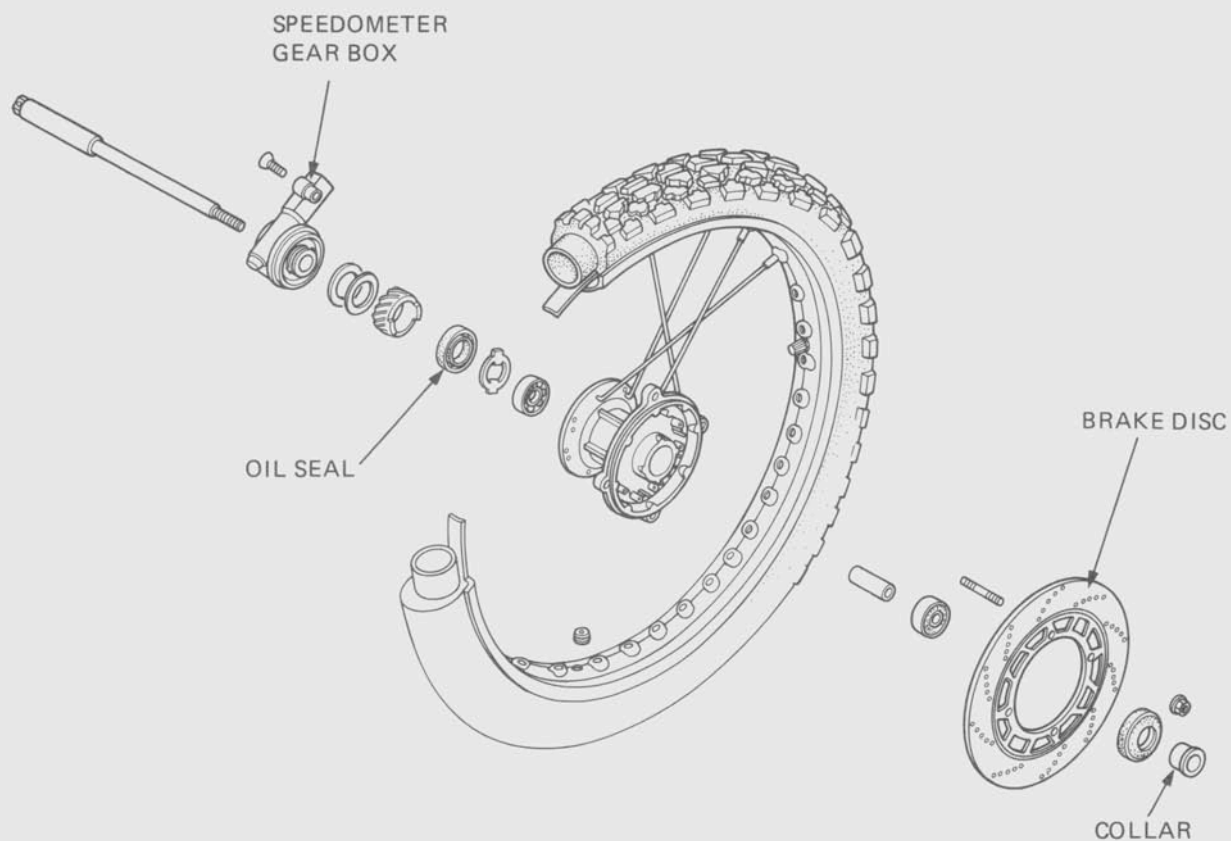


WHEEL BEARING

Check the wheel bearing play by placing the wheel on a truing stand and spinning the wheel by hand. Replace the bearings with new ones if they are noisy or have excessive play.



FRONT WHEEL DISASSEMBLY



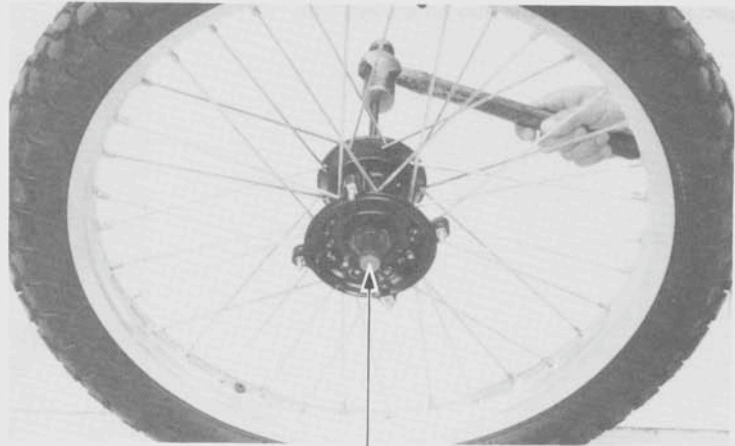


FRONT WHEEL DISASSEMBLY

Remove the wheel bearings and the distance collar from the hub.

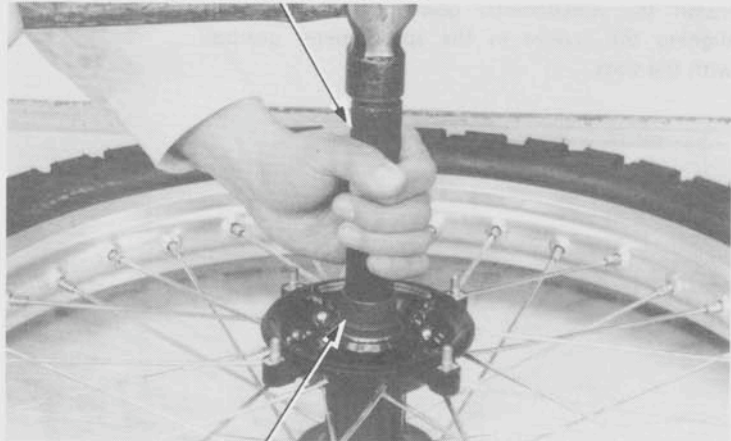
NOTE

Never reinstall old bearings, once the bearings are removed, they must be replaced with new ones.



WHEEL BEARING REMOVER HEAD 15 mm 07746-0050400
WHEEL BEARING REMOVER SHAFT 07746-0050100 OR
EQUIVALENT COMMERCIALY AVAILABLE IN U.S.A.

DRIVER 07749-0010000



ATTACHMENT, 32 x 35 mm 07746-0010100
PILOT, 15 mm 07746-0040300

ASSEMBLY

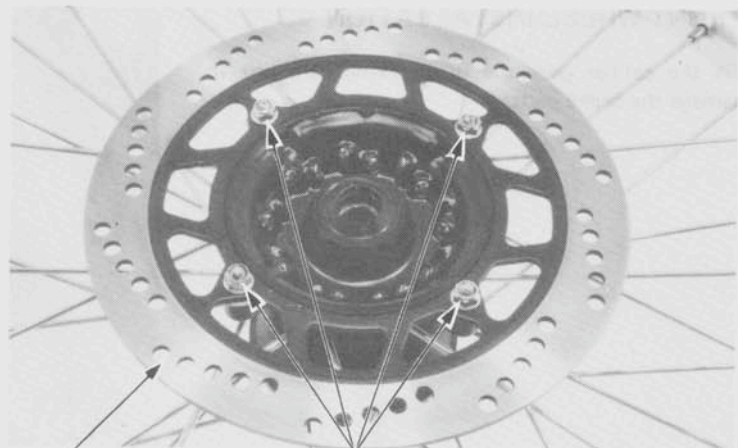
Pack the bearing cavities with grease.
Drive in the left bearing and install the distance collar.
Drive in the right bearing.

NOTE

- Install the bearings with the sealed end toward the outside.
- Be sure to drive the bearing in squarely.

Install the brake disc and tighten its nuts.

Torque specification:
14-16 N·m (1.4-1.6 kg·m, 10-12 ft·lb)



BRAKE DISC

BOLTS



Install the collar in the hub on the left side.



COLLAR

Install the speedometer gear in the wheel hub, aligning the groove in the speedometer gearbox with the slots.

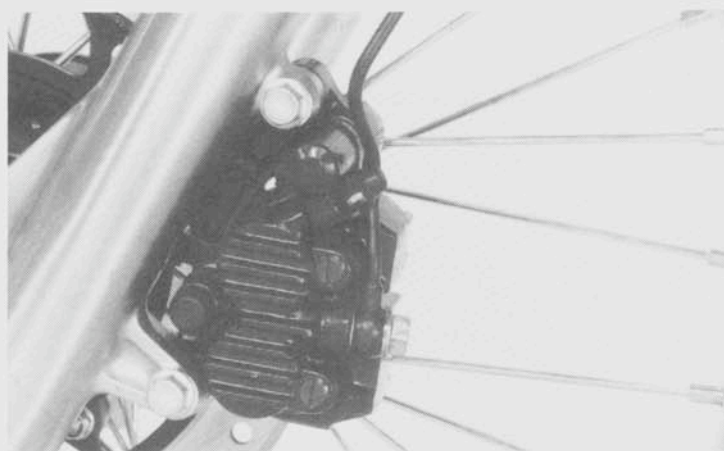


GROOVE

SLOTS

FRONT WHEEL INSTALLATION

Fit the caliper over the disc, taking care not to damage the brake pads.





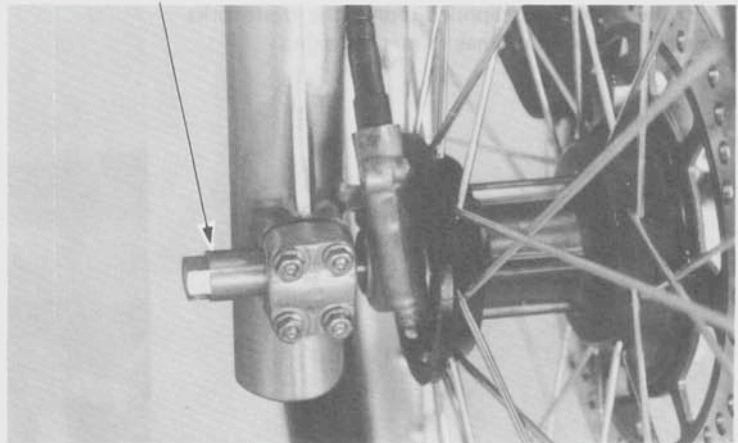
Clean the axle shaft and holder.
Install the shaft through the speedometer gearbox
and wheel hub.

Temporarily tighten the axle shaft.

NOTE

Set the tang on the gearbox under the tang
on the front fork.

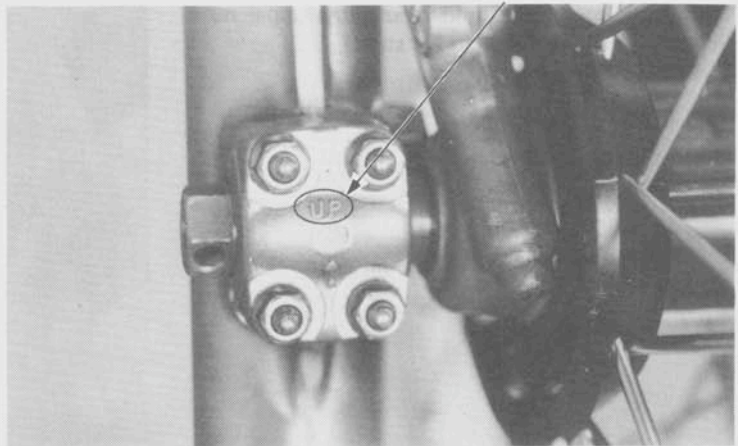
AXLE SHAFT



Install the axle shaft holder with the "UP" mark
facing up.

Temporarily tighten the holder nuts lightly.

"UP" MARK



Torque the axle.

TORQUE: 50–80 N·m
(5.0–8.0 kg·m, 36–58 ft·lb)

Temporarily tighten the axle holder nuts.
Connect the front brake cable and speedometer
cable.

