

CONTENTS

	Address No.
● Instruction for use of parts catalogue.....	B2
I . How to order parts	B2
II. How to read this parts catalogue.....	B2
III. How to use the flat rate time (F.R.T.).....	B6
● Model photograph.....	B8
● Part No. index	B9
● Block index-Engine group	C1
● Block index-Frame group	G1



3. Abbreviations

The following abbreviations are used in this parts catalogue.

ASSY.	Assembly	KPH	Kilometers per hour
COMP.	Complete	MPH	Miles per hour
R.	Right	L (100L)	Link (100Links)
L.	Left	A.C.	Alternating current
STD.	Standard	D.C.	Direct current
MM	Millimeter	IN.	Inlet
G	Gram	EX.	Exhaust
T (22T)	Tooth (22Teeth)	FR.	Front
A	Ampere	RR.	Rear
V	Volt	HEX.	Hexagonal
W	Watt	A.M.	Attaching mark
		T.M.	Transcript mark

4. Dimensions

All dimensions are given in millimeters (mm) except in the case of steel balls, tires and tire tubes.

Parts	Example	Interpretation
Bolt (Screw)	6×12	6mm diameter, 12mm length
Pin	8×14	8mm diameter, 14mm length
O-Ring	9.5×1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14×24×5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5×130	5mm inside diameter, 130mm length

5. Supersedence of parts

Part numbers given under the part name in the "Description" column indicate that the part number has been superseded by that part number. HONDA may make such supersedence without notice.

6. Assemblies

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

7. Required quantity

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in () represent optional parts.

"N" means order as needed.

8. Part modifications and applicable serial numbers

In cases where a part has been modified, the serial number of the first vehicle (or frame, engine, carburetor) bearing the modification is listed in the "Serial No." column.

9. Models, area codes and applicable serial numbers

Models, area codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Parts with area codes are exclusive for models destined for countries designated.

If no area codes are listed, parts are for common use.

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
XL500S ₂	B	Belgium	PD01E-5002992 ~ 5012764	PD01-5002988 ~ 5012707	PD08 B A
	CM	Canada	PD01E-5000062 ~ 5007999	PD01-5000009 ~ 5007977	PD07 A A
	DK	General export (KPH)	PD01E-5010695 ~ 5012813	PD01-5010683 ~ 5012757	PD08 A A
	DM	General export (MPH)	This type is not produced.		
	E	England	PD01E-5000066 ~ 5008863	PD01-5000063 ~ 5008837	PD08 A A
	ED	European direct sales	PD01E-5008864 ~ 5010504	PD01-5008838 ~ 5010467	PD08 A A
	F	France	PD01E-5004932 ~ 5012758	PD01-5004928 ~ 5012702	PD08 A A
	SA	South Africa	PD01E-5008210 ~ 5012895	PD01-5008188 ~ 5012857	
	U	Australia	PD01E-5008000 ~ 5013041	PD01-5007978 ~ 5013007	
	1G	Germany *1	This type is not produced.		
	2G	Germany *2	PD01E-3000006 ~ 3003917	PD01-3000006 ~ 3003911	PD08 A A

B 4

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
XL500S	B	Belgium	PD01E-5106606 ~ 5113331	PD01-5106546 ~ 5113235	PD08 B A ~ PD08 B B
	CM	Canada	PD01E-5100001 ~ 5111113	PD01-5100001 ~ 5111075	PD07 B A ~ PD07 C A
	DK	General export (KPH)	PD01E-5107016 ~ 5115420	PD01-5106956 ~ 5115325	PD08 A A ~ PD08 A B
	DM	General export (MPH)	These types are not produced.		
	E	England			
	ED	European direct sales	PD01E-5106436 ~ 5112191	PD01-5106476 ~ 5112135	PD08 A A ~ PD08 A B
	F	France	PD01E-5105836 ~ 5115195	PD01-5105776 ~ 5115095	
	SA	South Africa	PD01E-5106956 ~ 5115397	PD01-5106896 ~ 5115292	
	U	Australia	PD01E-5107036 ~ 5115406	PD01-5106976 ~ 5115305	
	1G	Germany *1	This type is not produced.		
2G	Germany *2	PD01E-3102183 ~ 3102183	PD01-3100003 ~ 3102202	PD08 A A ~ PD08 A B	
XL500Sa	B	Belgium	PD01E-5206448 ~ 5215232	PD01-5200429 ~ 5207278	PD08 C A
	CM	Canada	PD01E-5201195 ~ 5212514	PD010*BM-201992 ~ 207806	PD07 B A
	DK	General export(KPH)	PD01E-5205232 ~ 5217442	PD01-5200043 ~ 5209488	PD08 C A
	DM	General export(MPH)	This type is not produced.		
	E	England	PD01E-5205222 ~ 5205231	PD01-5200033 ~ 5200042	PD08 C A
	ED	European direct sales	PD01E-5205212 ~ 5216142	PD01-5200023 ~ 5208188	PD08 C A
	F	France	PD01E-5206223 ~ 5217262	PD01-5200204 ~ 5209308	PD08 C A
	SA	South Africa	PD01E-5208218 ~ 5218160	PD01-5202199 ~ 5210144	PD08 C A
	SD	Sweden	PD01E-5205473 ~ 5216782	PD01-5200044 ~ 5208828	PD08 C A
	U	Australia	PD01E-5207548 ~ 5217862	PD01-5201529 ~ 5209908	PD08 C A
	1G	Germany *1	This type is not produced.		
	2G	Germany *2	PD01E-3200004 ~ 3205385	PD01-3200004 ~ 3205349	PD08 C A

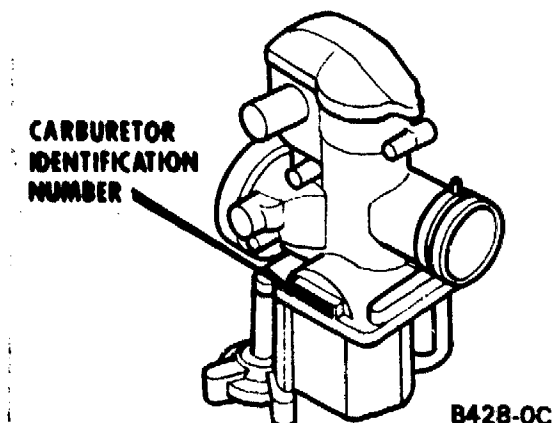
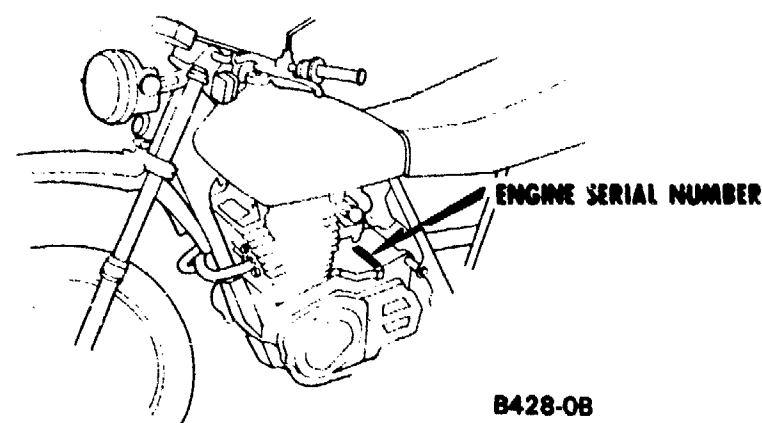
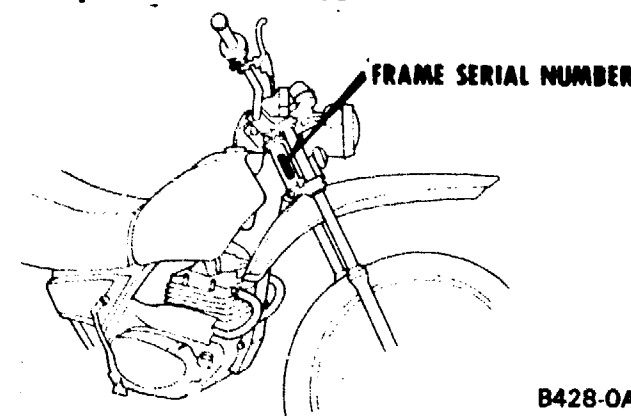
Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
XL500Rc	B	Belgium	PD02E-5000029 ~	PD02-5000006 ~	PD78 A A ~
	CM	Canada	These types are not yet produced.		
	DK	General export(KPH)			
	DM	General export(MPH)			
	E	England	These types are not yet produced.		
	ED	European direct sales			
	F	France			
	IT	Italy			
	SA	South Africa			
	SD	Sweden	PD02E-5000035 ~	PD02-5000012 ~	PD78 A A ~
	U	Australia	These types are not yet produced.		
	1G	Germany *1			
	2G	Germany *2			

*1 Full power type *2 20kW type

* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

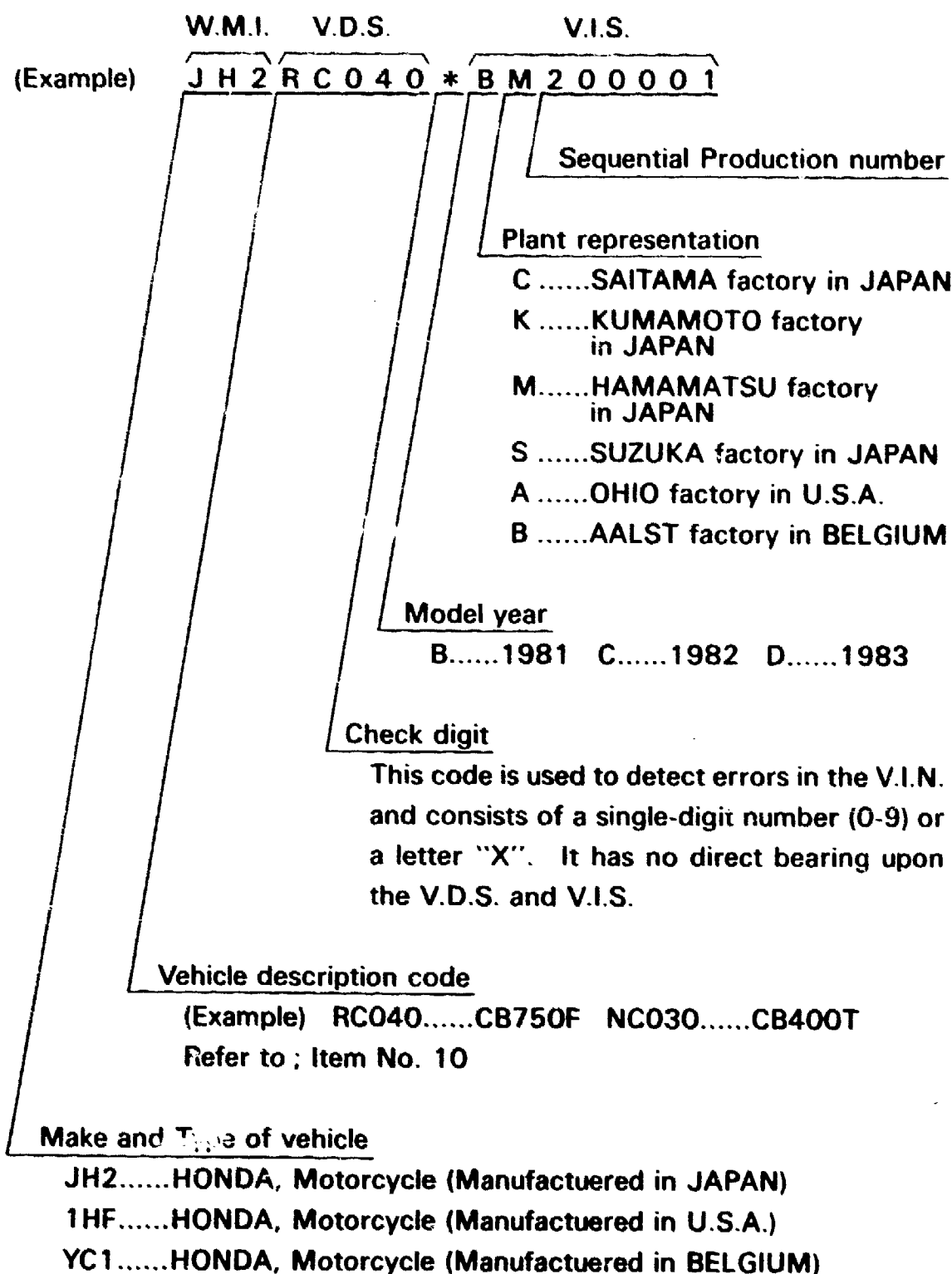
PD08A A KC ア

10. Location of stamped serial number





11. Construction of vehicle identification number (V.I.N.)



W.M.I.World manufacturer identifier

V.D.S.Vehicle descriptor section

V.I.S.Vehicle indicator section

Any change or modification of parts is directly related to the V.D.S. and V.I.S. A V.I.S. number will appear in the "Serial No." column of the Parts Catalog if a part is changed or modified.



III. How to use the flat rate time (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labor time allowed for replacement of parts covered by the warranty during the period the warranty is in effect. The F.R.T. for those parts which are not listed herein should be determined from the operation closely related to the replacement of that part.

1. The F.R.T. is based on the following servicing conditions

- A liberal allowance is added to the net servicing time.
- Standard times specified are based on the condition that the necessary servicing tools listed in the service manual (motorcycle) which describes the HONDA service policy are available close at hand and the work performed by a mechanic with normal skill.
- Time required for inspection and operational test following the servicing is included in the F.R.T.

2. Method of computing

The job times are listed in tenth of an hour to simplify computation.

(Example) 0.3 = 18 minutes

5.6 = 5 hours and 36 minutes

CONVERSION CHART			
Hours	Minutes	Hours	Minutes
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

3. Computing the F.R.T.

When several jobs are performed at the same time, make the calculation in the following manner.

a. Jobs of non duplicated nature

The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced.

(Example) Replacement of cylinder and clutch spring.

Service item	F.R.T.
Cylinder	* 3.4
Clutch spring	0.6

The F.R.T. for the job is : $3.4 + 0.6 = 4.0$

b. Jobs of duplicated nature

Take the F.R.T. for the last part to be replaced.

(Example) Replacement of piston and cylinder head gasket.

Service item	F.R.T.
Cylinder head gasket	* 3.2
Piston	* 3.5

The F.R.T. for the job is : 3.5

c. Jobs of partially related nature

Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation.

(Example) Replacement of gear shift drum and crankshaft assembly.

Service item	F.R.T.
Gear shift drum	* 3.7
Crankshaft	* 4.3
Crankcase disassembly	* 3.3

The F.R.T. for the job is : $(3.7 + 4.3) - 3.3 = 4.7$

Crankcase disassembly is the duplicated operations.

● The F.R.T. shown with (*) includes engine removal and installation.



Not for commercial use

4. Operations other than replacing parts.

a. Removal and installation

No.	Service item	F.R.T.
1	Engine	2.2
2	Cylinder head	*3.2
3	Carburetor	0.5

b. Adjustment, measurement and cleaning

Engine

No.	Service item	F.R.T.
1	Engine oil-inspection (excluding oil change)	0.1
2	Oil filter screen cleaning	0.6
3	Cleaner element-cleaning	0.2
4	Compression-pressure measurement	0.1
5	Spark plug-adjustment and cleaning	0.1
6	Ignition timing-inspection	0.2
7	Valve clearance-adjustment	0.4
8	Cam chain tension-adjustment	0.1
9	Throttle operation-adjustment	0.1
10	Carburetor idle-adjustment	0.1
11	Carburetor-float level measurement	0.6
12	Balancer chain tension-adjustment	0.6
13	Battery-checking of electrolyte level and gravity	0.1
14	Clutch-adjustment	0.1
15	Starter decompressor adjustment	0.1

Frame

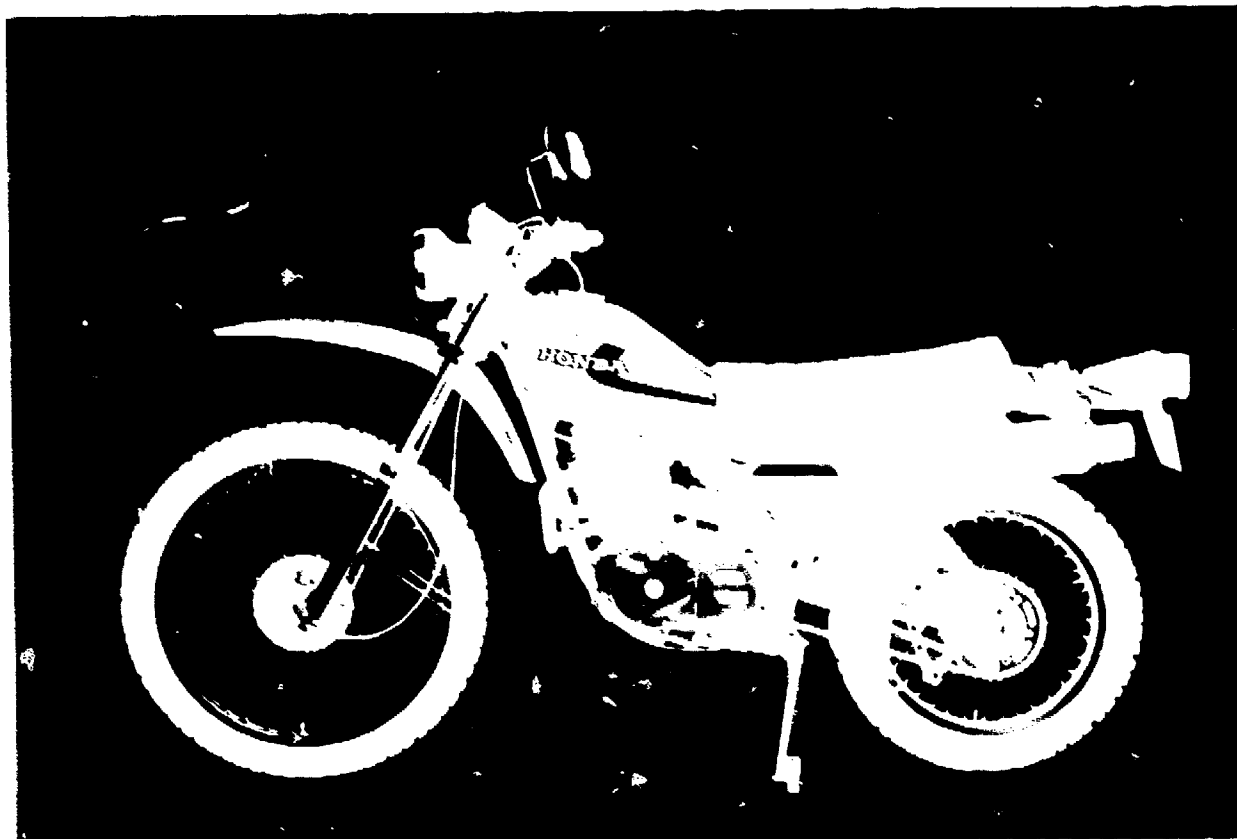
No.	Service item	F.R.T.
1	Front brake-adjustment	0.1
2	Rear brake-adjustment	0.1
3	Brake-operation test	0.1
4	Headlight-aimings	0.1
5	Drive chain (includes tension adjustment however, does not include sprocket)	0.1

c. Overhaul

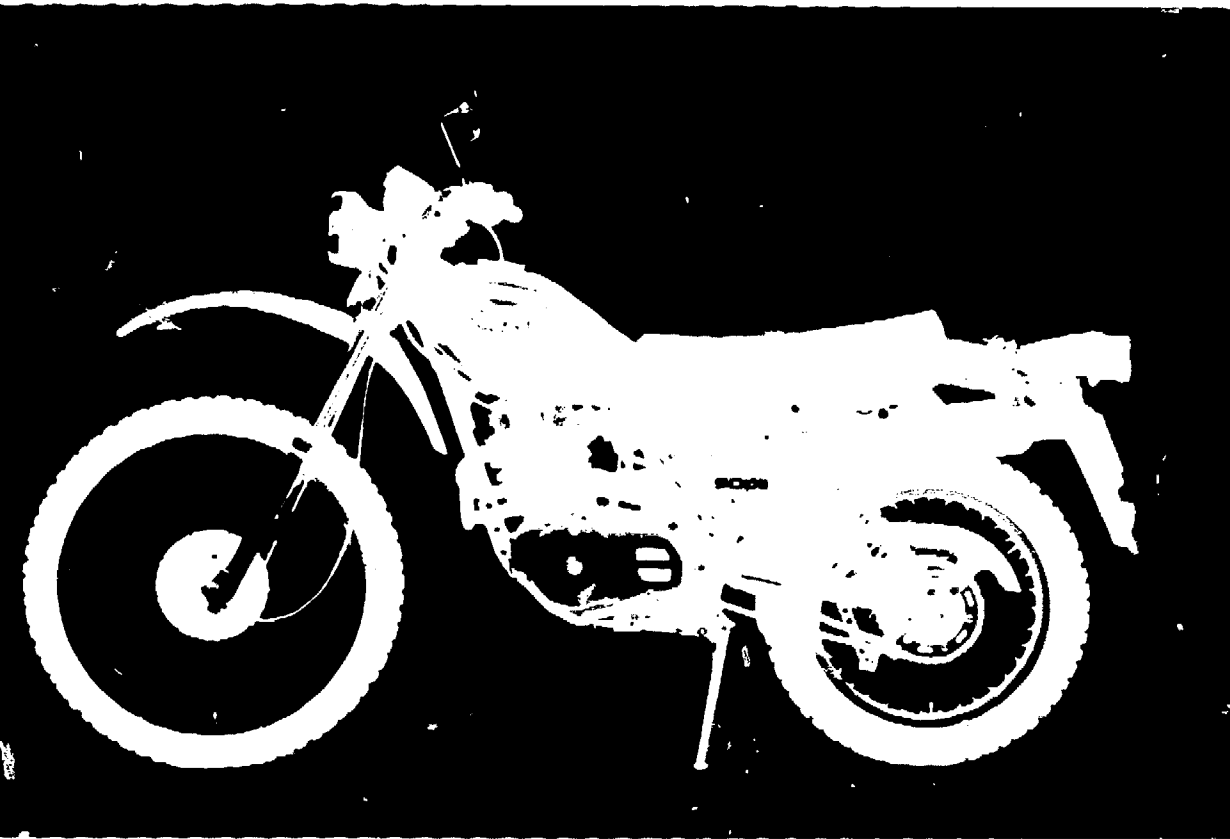
No.	Service item	F.R.T.
1	Carburetor	1.0

* This parts catalogue is compiled as of December 20, 1981.

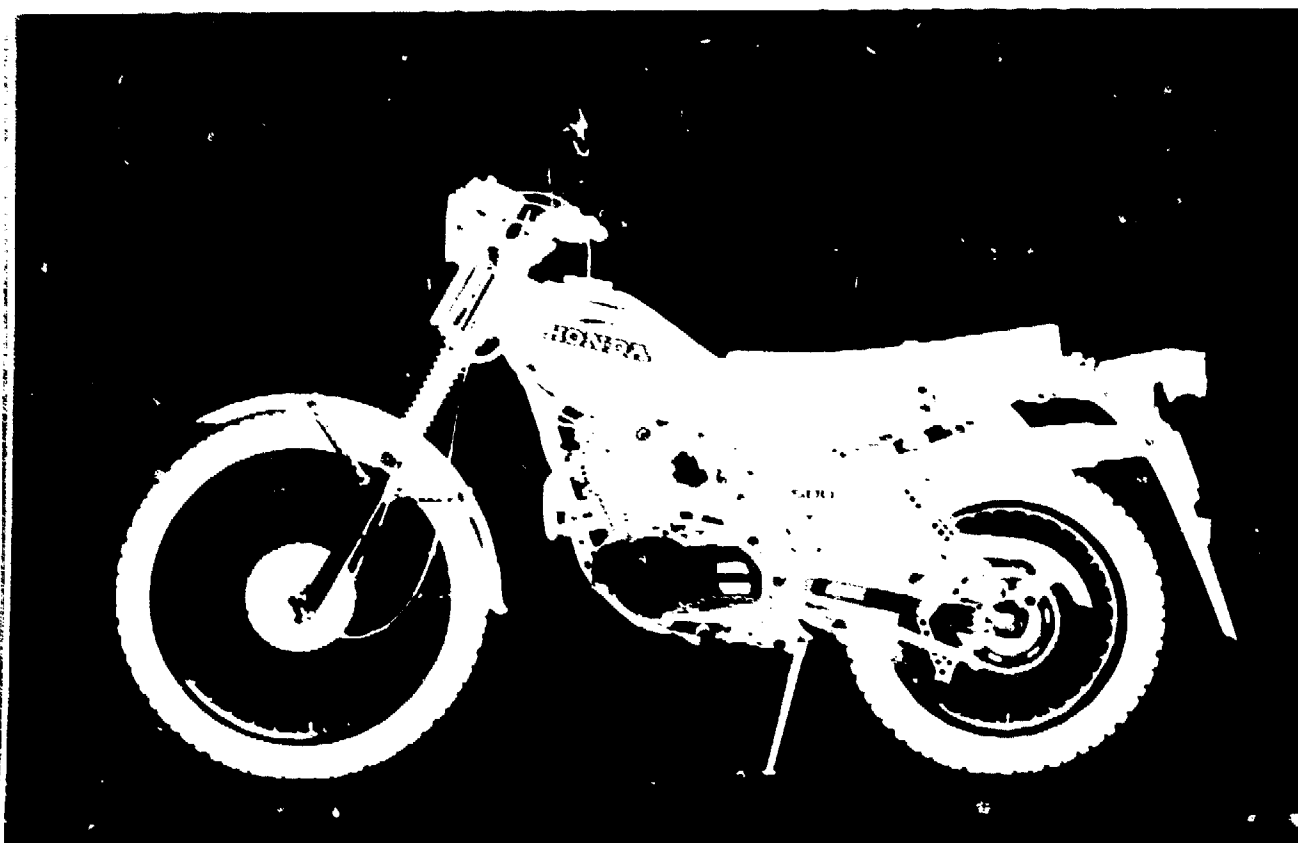
January 20, 1979
HONDA MOTOR CO., LTD.



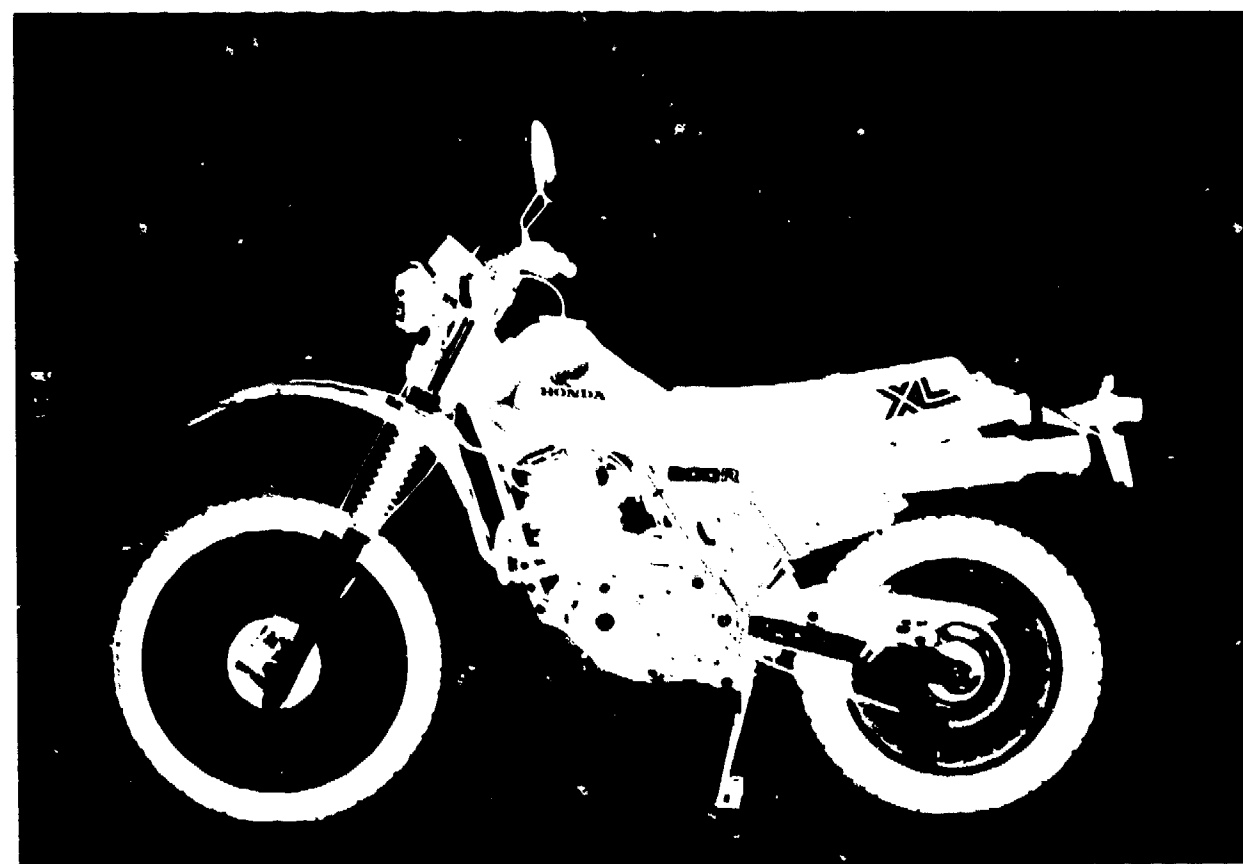
XL500S_z-CM



XL500S_A-F



XL500S_B-ED



XL500R_c-CM



Part No. Address No.
N° de pièce N° de Adresse
Teile-Nr Adresse-Nr.
No. de pieza No. de direccion

11000

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J4

59



B 14

Part No. Address No.

N de piece N de Adresse

Teile Nr Adresse-Nr.

No de pieza No de direccion

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2-G6 90304-428-000
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J15 90305-197-003
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M10 93500-05030-0A
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G5 93901-34120

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M6

B 15

Part No Address No.

N° de pièce N° de Adresse

Teile-Nr Adresse-Nr.

No de pieza No. de direccion

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		94050-12000
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94001-06000	I2	
	I6	94101-03000
	J3	94101-04800
	L12	94101-05000
	N8	94101-06000
	N12	
94001-06000	N12	
94001-08000-05	H12	
	L2	
	L5	
	N16	
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	2-E5	94101-08000
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	2-E12	
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94002-06000	K5	
94002-10000-05	2-C12	
	2-D14	94101-12000
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	2-E12	94102-08700
94012-10200-05	K12	94102-10000
94021-05020-05	2-F4	94103-06800
94021-05070-05	I6	94109-12000
94021-06000	H2	
	H4	94111-03800
	H9	
	H12	94111-05000
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	2-G3	
94021-06000-05	H7	
94021-08000-05	2-G3	
	2-G7	
94030-10000	N6	94111-08000
94031-10000	N8	
94050-04000	J9	94111-10000
	J13	
94050-05000	I2	94111-10700
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	H4	94201-16150
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	J13	94201-20180
	J15	

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N12	94305-30102
2-D14	94305-30302
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2-G3	94510-12000
K2	94510-16000
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C13	94510-24000
2-G9	94510-38000
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2-G7	95002-70000
G3	95011-40000
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E15	95014-73100
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G7	95015-81000
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G11	98069-57726	C7
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M16	98069-58717	C7
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E2	98069-58727	C7
L12	98069-59717	C7
M13	98069-59726	C8
M16	98069-59727	C8
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I8		2-G9
2-C12	99003-30000	2-G8
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M16	99003-50000	2-G8
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	99006-24000	2-G10
	99008-01600	2-G10
	99008-02000	2-G8
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C7	99101-393-1300	F6
C16	99101-393-145	F4
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